



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-750-142
Job Sheet 169792



Part No: D412-750-142

Job Qty: 3 ea

Part Name: Tail Light Fairing RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/8/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPAC102)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV A IPP revA 06.09.22 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/8/18	1/8/18	0.00	0.00	Start Up Stores/Pkg-1		AT
110	Packaging	3 pcs	1/8/18	1/8/18	0.00	0.00	Packaging1-4		AT
120	QC	3 pcs	1/8/18	1/8/18	0.00	0.00	QC4		SMB
125	DC	3 pcs	1/8/18	1/8/18	0.00	0.00	DC		AT
130	Packaging	3 pcs	1/8/18	1/8/18	0.00	0.00	Packaging3-2		SMB
140	QC21-FG	3 Ea	1/8/18	1/8/18	0.00	0.00	QC21		JAN 2 2018 19123

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-3A 502684	30	434	0	0
	D3484-042 F151618	3	3	0	0
	NAS1149D0363J 5026772	30	4,564	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S026815

Dart Aerospace Ltd.

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Tail Light Fairing RH

PART NO: D412-750-142

Revision:

Operation: Start up Operation

Change No: CHG001

Mfg Date: 12/22/17

Job No: 169792

- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N·m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, LH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m
D412-750-142	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, RH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m

5.0 PARTS LIST

Qty – 141	Qty – 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER

Change Record

Part Number D412-750-142
Description TAIL LIGHT FAIRING KIT, RH

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN3-3A Revision: Bolt														
100	Receive Ea	S026811	169792	11 Ea	0		Start Up Stores/Pkg-1		Stock	12/22/2017	Issue Container			
Operation Totals:		1		11	0									
Part Totals:		1		11	0									
Part Number: D412-750-142 Revision: Tail Light Fairing RH														
140	QC21-FG	S026815	169792	3 Ea	0	S026815	FG124	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: NAS1149D0363J Revision: Washer														
100	Receive Ea	S026772	169792	30 Ea	0		Start Up Stores/Pkg-1		Stock	12/22/2017	Issue Container			
Operation Totals:		1		30	0									
Part Totals:		1		30	0									
Totals:		3		44	0									

Plex 1/8/2018 7:59 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					